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Datasheet

Tianma

NL128102AC29-17

19.0" TFT Display

NL-01-020

TFT COLOR LCD MODULE

NL128102AC29-17
Product revision: C
LVDS data input map: Mode A

48cm (19.0 Type)
SXGA
LVDS interface (2 ports)

DATA SHEET

DOD-PP-3261 (2nd edition)

This DATA SHEET is updated document from DOD-PP-3201(1)

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.

INTRODUCTION

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Examples: Vehicle/train/ship control system, traffic signals system, traffic information control system, air traffic control system, surgery/operation equipment monitor, disaster/crime prevention system, etc.

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Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the **"Standard"** unless otherwise specified in this document.

CONTENTS

1. OUTLINE

1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL128102AC29-17 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

1.2 APPLICATION

- Color monitor system

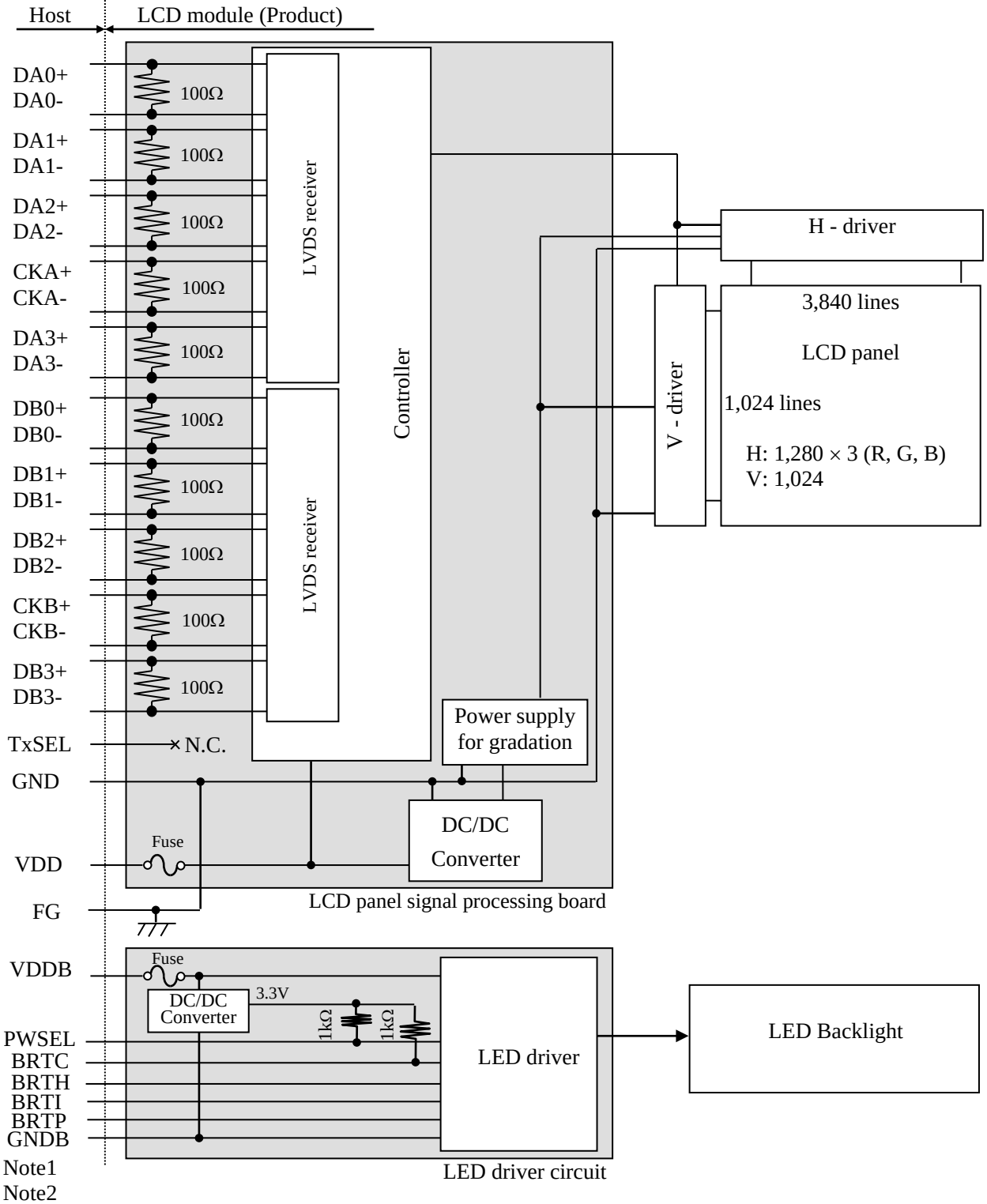
1.3 FEATURES

- Ultra-wide viewing angle (Super Fine TFT (SFT))
- Wide color gamut
- High luminance
- High contrast
- LVDS interface
- LED backlight built in LED driver
- Acquisition product for UL60950-1/CSA C22.2 No.60950-1-03 (File number: E170632)
- Compliant with the European RoHS directive (2011/65/EU) and Delegated Directive (2015/863/EU, Amending Annex II of 2011/65/EU)

2. GENERAL SPECIFICATIONS

Display area	376.32 (H) × 301.056 (V) mm
Diagonal size of display	48cm (19.0 inches)
Drive system	a-Si TFT active matrix
Display color	16,777,216 colors
Pixel	1,280 (H) × 1,024 (V) pixels
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe
Dot pitch	0.098 (H) × 0.294 (V) mm
Pixel pitch	0.294 (H) × 0.294 (V) mm
Module size	396.0 (W) × 324.0 (H) × 18.0 (D) mm (typ.)
Weight	2,100 (typ.)
Contrast ratio	1,000:1 (typ.)
Viewing angle	*At the contrast ratio ≥10:1* • Horizontal: Right side 88° (typ.), Left side 88° (typ.) • Vertical: Up side 88° (typ.), Down side 88° (typ.)
Designed viewing direction	• Viewing angle with optimum grayscale ($\gamma \fallingdotseq 2.2$): Normal axis (perpendicular)
Polarizer surface	Antiglare
Polarizer pencil-hardness	2H (min.) [by JIS K5600]
Color gamut	*At LCD panel center* 72% (typ.) [against NTSC color space]
Response time	*Ton+Toff (10%←→90%)* 25ms (typ.)
Luminance	*At the maximum luminance control* 800cd/m^2 (typ.)
Signal system	LVDS 2-port (Receiver: THC63LVDF84B, THine Electronics Inc. or equivalent) [8-bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)]
Power supply voltage	LCD panel signal processing board: 5.0V LED driver: 12.0V
Backlight	LED backlight built in LED driver
Power consumption	*At checkered flag pattern, the maximum luminance control* 45.0W (typ.)

3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground), GNDB (LED driver ground) and FG (Frame ground) in the LCD module are as follow.

GND - FG	Connected
GND - GNDB	Not connected
FG - GNDB	Not connected

Note2: GND, GNDB and FG must be connected to customer equipment's ground, and it is recommended that these grounds to be connected together in customer equipment.

4. DETAILED SPECIFICATIONS

4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification		Unit
Module size	396.0 ± 0.5 (W) × 324.0 ± 0.5 (H) × 18.0± 0.5 (D) (typ.)	Note1 Note2	mm
Display area	376.32 (H) × 301.056 (V)	Note2	mm
Weight	2,100 (typ.), 2,310 (max.)		g

Note1: Excluding a bulge of the cover for circuit boards
Note2: See "**8. OUTLINE DRAWINGS**".

4.2 ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Rating	Unit	Remarks
Power supply voltage	LCD panel signal processing board	VDD	-0.3 to +6.5	V	Ta = 25°C
	LED driver	VDDB	-0.3 to +14.0		
Input voltage for signals	Display signals Note1	VD	-0.3 to +2.4	V	
	Function signal for LED driver	BRTC	-0.3 to +6.3		
		BRTI	-0.3 to +6.0		
		BRTP	-0.3 to +5.5		
		PWSEL	-0.3 to +6.5		
Storage temperature		Tst	-30 to +80	°C	-
Operating temperature	Front surface	TopF	-20 to +70	°C	Note2, Note4
	Rear surface	TopR	-20 to +70	°C	Note3, Note4
Relative humidity Note6		RH	≤ 95	%	Ta ≤ 40°C
			≤ 85	%	40°C < Ta ≤ 50°C
			≤ 55	%	50°C < Ta ≤ 60°C
			≤ 36	%	60°C < Ta ≤ 70°C
Absolute humidity Note5		AH	≤ 70 Note6	g/m^3	Ta > 70°C
Operating altitude		-	≤ 5,100	m	-20°C≤ Ta ≤ 70°C
Storage altitude		-	≤ 13,600	m	-30°C≤ Ta ≤ 80°C

Note1: DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-
Note2: Measured at LCD panel surface (including self-heat)
Note3: Measured at LCD module's rear shield surface (including self-heat)
Note4: The maximum or the minimum temperature at any point of LCD panel surface and rear shield surface
Note5: No condensation
Note6: Water amount at Ta= 70°C and RH= 36%

4.3 ELECTRICAL CHARACTERISTICS

4.3.1 LCD panel signal processing board

(Ta= 25°C)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VDD	4.5	5.0	5.5	V	-
Power supply current		IDD	-	700 Note1	900 Note2	mA	at VDD = 5.0V
Permissible ripple voltage		VRP	-	-	100	mVp-p	for VDD
Differential input threshold voltage	High	VTH	-	-	+100	mV	at VCM = 1.2V Note3
	Low	VTL	-100	-	-	mV	
Terminating resistance		RT	-	100	-	Ω	-
Input voltage for TxSEL signal		-	Keep this pin open.			-	-

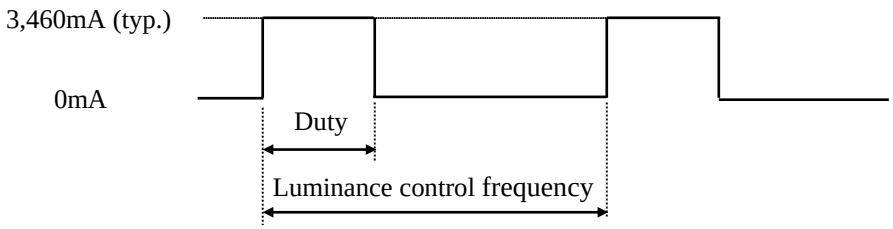
Note1: Checkered flag pattern [by IEC 61747-6]
Note2: Pattern for maximum current
Note3: Common mode voltage for LVDS receiver

4.3.2 LED driver

(Ta= 25°C)

Parameter			Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage			VDDB	10.8	12.0	13.2	V	-
Power supply current			IDDB	-	3,460	4,020	mA	VDDB= 12.0V, At the maximum luminance control
Input voltage for function signals	BRTI signal		VBI	0.1	-	1.0	V	-
	BRTP signal	High	VBPH	2.3	-	4.5	V	
		Low	VBPL	0	-	0.6	V	
	BRTC signal	High	VBCH	2.3	-	4.5	V	
		Low	VBCL	0	-	0.6	V	
	PWSEL signal	High	VBSH	2.3	-	3.3	V	
		Low	VBSL	0	-	0.9	V	
Input current for function signals	BRTI signal		IBI	-200	-	200	μA	
	BRTP signal	High	IBPH	-	-	500	μA	
		Low	IBPL	-500	-	-	μA	
	BRTC signal	High	IBCH	-	-	5,000	μA	
		Low	IBCL	-5,000	-	-	μA	
	PWSEL signal	High	IPSH	-	-	5,000	μA	
		Low	IPSL	-5,000	-	-	μA	

4.3.3 Current wave for LED driver



Duty ratio: 100% (at the maximum luminance control) to 1% (at the minimum luminance control)
Luminance control frequency: 554 Hz (typ.)

Note1: Luminance control frequency indicate the input pulse frequency, when select the external pulse control. See "**4.6.2 Detail of BRTP timing**".

Note2: The power supply lines (VDDB and GNDB) have large ripple voltage during luminance control. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on.

4.3.4 Power supply voltage ripple

This product works, even if the ripple voltage levels are beyond the permissible values as following the table, but there might be noise on the display image.

Power supply voltage		Ripple voltage Note1 (Measure at input terminal of power supply)	Unit
VDD	5.0V	≤ 100	mVp-p
VDDB	12.0V	≤ 200	mVp-p

Note1: The permissible ripple voltage includes spike noise.

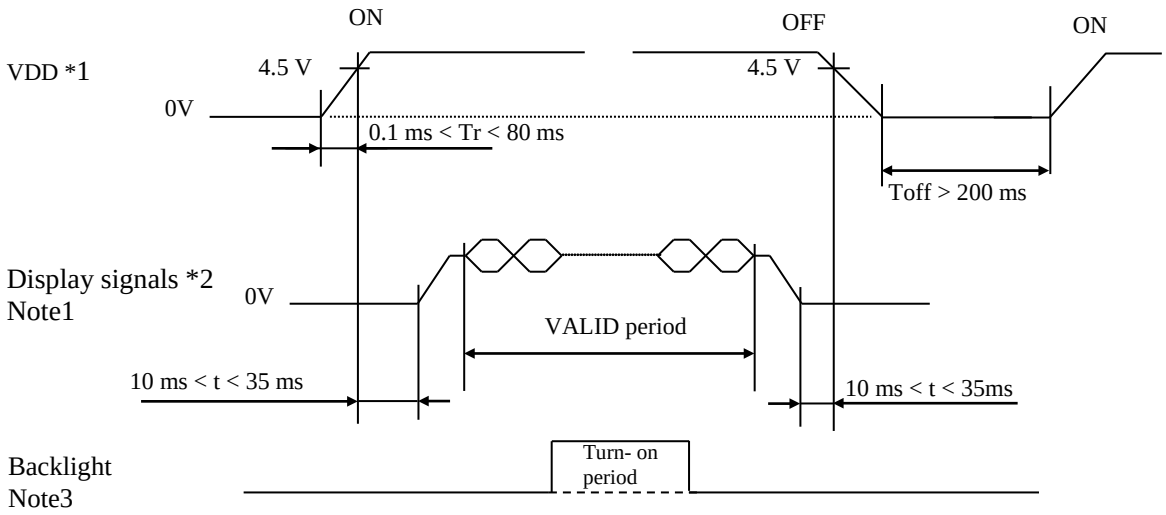
4.3.5 Fuse

Parameter	Fuse		Rating	Fusing current	Remarks
	Type	Supplier			
VDD	FCC32252AD	KAMAYA ELECTRIC Co., Ltd.	2.5A 32V	6.25A, 5 seconds maximum	Note1
VDDB	CRUCQ12LHK6A125V	CONQUER ELECTRONICS Co., Ltd.	6.0A 63V	18.0A, 3 seconds maximum	

Note1: The power supply capacity should be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

4.4 POWER SUPPLY VOLTAGE SEQUENCE

4.4.1 LCD panel signal processing board



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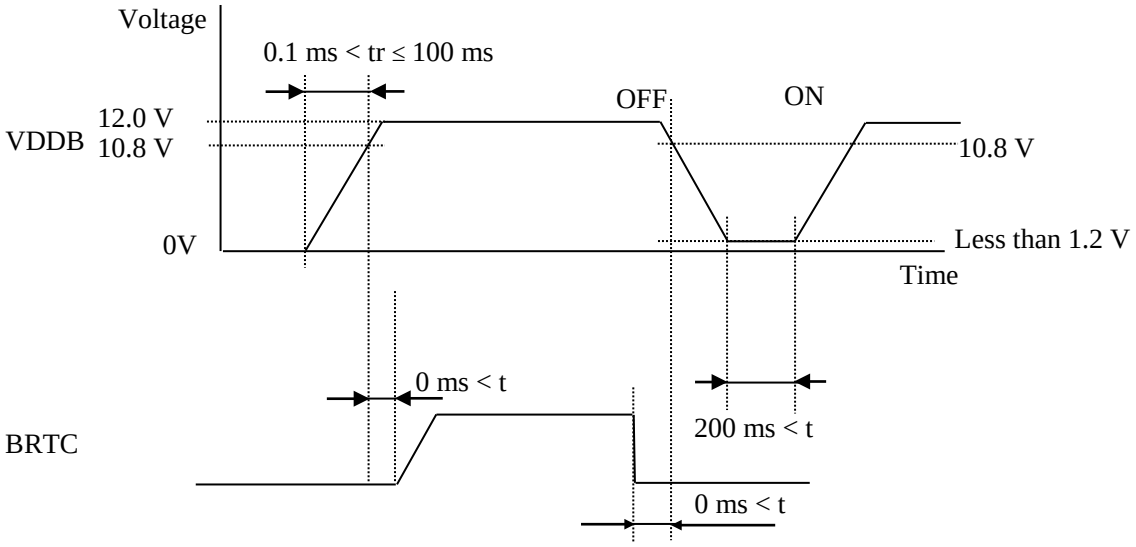
*1 In terms of voltage variation (voltage drop) while VDD rising edge is below 4.5 V, a protection circuit may work, and then this product may not work.
*2 These signals should be measured at the terminal of 100 Ω resistances.

Note1: Display signals (DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-) must be "0" voltage, exclude the VALID period (See above sequence diagram). If these signals are higher than 0.3V, the internal circuit is damaged.
If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. VDD should be cut when the display and function signals are stopped.
Note2: VDD should be 4.5 V or more while VDD ON period.
Note3: The backlight should be turned on within the valid period of LVDS signals, in order to avoid unstable data display. ☆

4.4.2 LED driver



Note1: The backlight should be turned on within the valid period of LVDS signals, in order to avoid unstable data display.
Note2: If rise time tr of VDDB is more than 100 ms, the backlight will be turned off by protection circuit for LED driver.
Note3: When VDDB is 0V or BRTC is Low, PWSEL must be set to Low or Open

4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): FI-X30SSL-HF (Japan Aviation Electronics Industry Limited (JAE))
Adaptable plug: FI-X30C series/ FI-X30H series/ FI-X30M series
(Japan Aviation Electronics Industry Limited (JAE))

Pin No.	Symbol	Signal	Remarks
1	DA0-	Odd pixel data 0	Note1
2	DA0+		
3	DA1-	Odd pixel data 1	Note1
4	DA1+		
5	DA2-	Odd pixel data 2	Note1
6	DA2+		
7	GND	Ground	Note2
8	CKA-	Odd pixel clock	Note1
9	CKA+		
10	DA3-	Odd pixel data 3	Note1
11	DA3+		
12	DB0-	Even pixel data 0	Note1
13	DB0+		
14	GND	Ground	Note2
15	DB1-	Even pixel data 1	Note1
16	DB1+		
17	GND	Ground	Note2
18	DB2-	Even pixel data 2	Note1
19	DB2+		
20	CKB-	Even pixel clock	Note1
21	CKB+		
22	DB3-	Even pixel data 3	Note1
23	DB3+		
24	GND	Ground	Note2
25	TxSEL	N.C.	Open: Mode A Note3
26	RSVD	-	Keep this pin Open.
27	N.C.	-	Keep this pin Open.
28	VDD	Power supply	Note2
29			
30			

Note1: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.
Note2: All GND and VDD terminals should be used without any non-connected lines.
Note3: See "**4.7 SELECTION OF LVDS DATA INPUT MAP**".

4.5.2 LED driver

CN201 socket (LCD module side): DF3EA-10P-2H (2∗) (HIROSE ELECTRIC Co,. Ltd.)
Adaptable plug: DF3-10S-2C (HIROSE ELECTRIC Co,. Ltd.)

Pin No.	Symbol	Function	Description
1	GNDB	LED driver ground	Note1
2	GNDB		
3	GNDB		
4	GNDB		
5	GNDB		
6	VDDB	Power supply	Note1
7	VDDB		
8	VDDB		
9	VDDB		
10	VDDB		

Note1: All VDDB and GNDB terminals should be used without any non-connected lines.

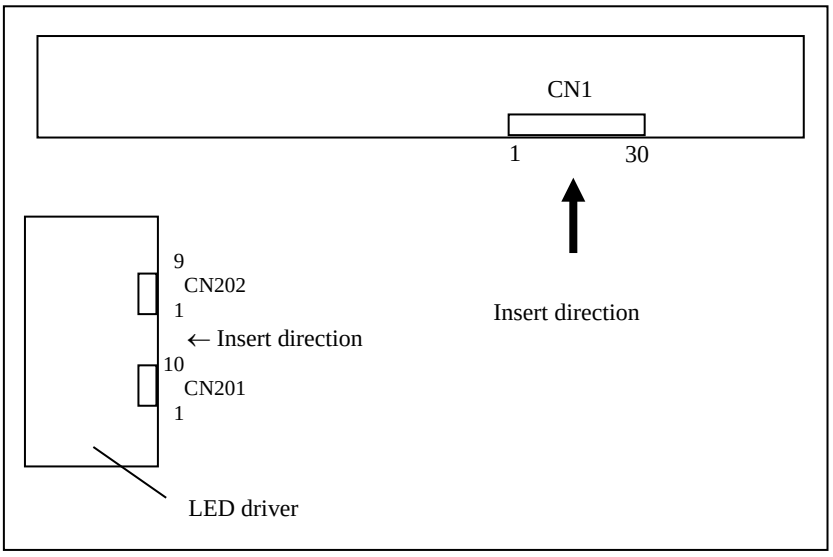
CN202 socket (LCD module side): 53261-0971 (MOLEX Inc.)
Adaptable plug: 51021-0900 (MOLEX Inc.)

Pin No.	Symbol	Function	Description
1	PWSEL	Selection of luminance control signal method	Note1, Note2
2	GNDB	LED driver ground	Note3
3	BRTP	BRTP signal	Note1
4	BRTI	Luminance control terminal	
5	BRTH		
6	BRTC	Backlight ON/OFF control signal	High or Open: Backlight ON Low: Backlight OFF
7	N. C.	-	Keep this pin Open.
8	GNDB	LED driver ground	Note3
9	GNDB		

Note1: See "**4.6 LUMINANCE CONTROL** ".
Note2: When VDDB is 0V or BRTC is Low, PWSEL must be set to Low or Open.
Note3: All GNDB terminals should be used without any non-connected lines.

4.5.3 Positions of socket

Rear side

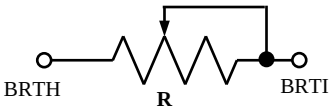


4.6 LUMINANCE CONTROL

4.6.1 Luminance control methods

(Ta= 25°C)

<table>
<tr><th>Method</th><th>Adjustment and luminance ratio</th><th>PWSEL terminal</th><th>BRTP terminal</th></tr>
<tr><td>Variable resistor control

Note1</td><td>• Adjustment
The variable resistor (R) for luminance control should be 10kΩ ±5%, 1/10W. Minimum point of the resistance is the minimum luminance and maximum point of the resistance is the maximum luminance.
The resistor (R) must be connected between BRTH-BRTI terminals.
 

• Luminance ratio Note3<table><tr><th>Resistance</th><th>Luminance ratio</th></tr><tr><td>1 kΩ Note4</td><td>10% (typ.)</td></tr><tr><td>10 kΩ</td><td>100%</td></tr></table></td><td rowspan="2">High or Open</td><td rowspan="2">Open</td></tr>
<tr><td>Voltage control

Note1</td><td>• Adjustment
Voltage control method works, when BRTH terminal is 0V and VBI voltage is input between BRTI-BRTH terminals. This control method can carry out continuation adjustment of luminance.
Luminance is the maximum when BRTI terminal is Open
• Luminance ratio Note3<table><tr><th>BRTI Voltage (VBI)</th><th>Luminance ratio</th></tr><tr><td>0.1 V Note4</td><td>10% (typ.)</td></tr><tr><td>1.0 V</td><td>100%</td></tr></table></td></tr>
<tr><td>Pulse width modulation (PWM)

Note1
Note2
Note5</td><td>• Adjustment
Pulse width modulation (PWM) method works, when PWSEL terminal is Low and PWM signal (BRTP signal) is input into BRTP terminal. The luminance is controlled by duty ratio of BRTP signal.
Keep BRTI and BRTH terminals Open when using PWM method.
• Luminance ratio Note3<table><tr><th>Duty ratio</th><th>Luminance ratio</th></tr><tr><td>0.01</td><td>1% (typ.)
(At frequency: 325 Hz)</td></tr><tr><td>1.0</td><td>100%</td></tr></table></td><td>Low</td><td>BRTP signal</td></tr>
</table>

Note1: In case of the variable resistor control method and the voltage control method, noises may appear on the display image depending on the input signals timing for LCD panel signal processing board. **Use Pulse width modulation (PWM) method, if interference noises appear on the display image!**

Note2: The LED driver will stop working, if the Low period of BRTP signal is more than 50ms while BRTC signal is High or Open. Then the backlight will not turn on anymore, even if BRTP signal is input again. This is not out of order. The LED driver will start to work when power is supplied again.

Note3: These data are the target values.

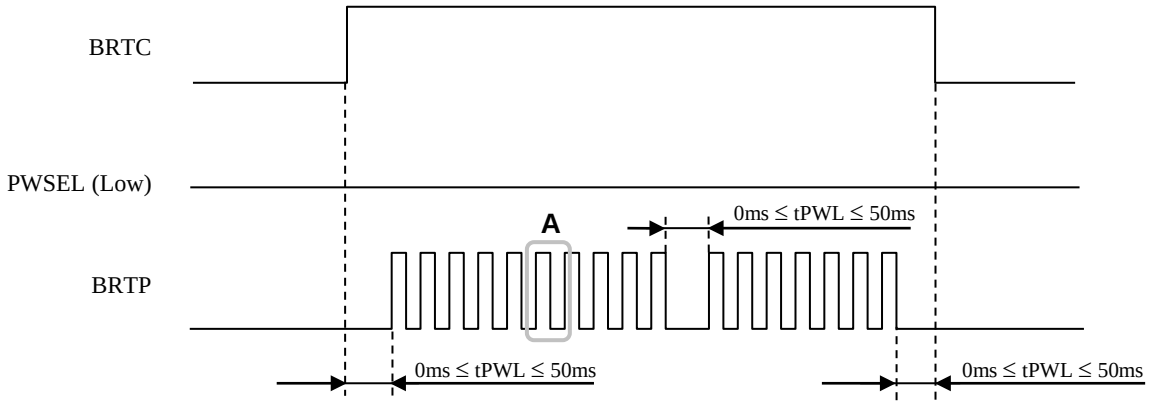
Note4: Do not set the variable resistor is less than 1kΩ or BRTI voltage is less than 0.1V.Otherwise flickers may cause or the LED may be turned off.

Note5: See "**4.6.2 Detail of BRTP timing**".

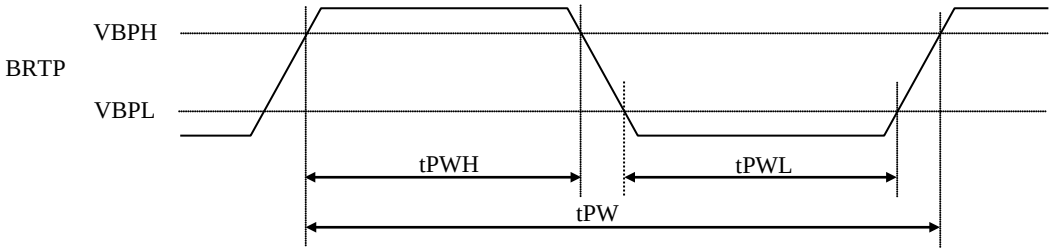
4.6.2 Detail of BRTP timing

(1) Timing diagrams

• Outline chart



• Detail of A



(2) Each parameter

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
PWM frequency	f_{PWM}	185	-	1k	Hz	Note1,2,3
PWM duty ratio	DR_{PWM}	1	-	100	%	Note4,5
PWM pulse width	tPWH	30	-	-	μs	Note1,4,5

Note1: Definition of parameters is as follows.

$$f_{PWM} = \frac{1}{tPW} \quad , DR_{PWM} = \frac{tPWH}{tPW}$$

Note2: A recommended f_{PWM} value is as follows.

$$f_{PWM} = \frac{2n-1}{4} \times fv$$

(n= integer, fv= frame frequency of LCD module)

Note3: Depending on the frequency used, some noise may appear on the screen, please conduct a thorough evaluation.

Note4: While the BRTC signal is high, do not set the tPWH (PWM pulse width) is less than 30μs. It may cause abnormal working of the backlight. In this case, turn the backlight off and then on again by BRTC signal.

Note5: Regardless of the PWM frequency, both PWM duty ratio and PWM pulse width must be always more than the minimum values.

4.7 SELECTION OF LVDS DATA INPUT MAP

4.7.1 Mode A

Input data		Note1		Transmitter Pin	THC63LVDM83D or equivalent		Transmitter Pin	THC63LVD823 or equivalent		Note2	CN1 Pin	CN1 Symbol
Odd pixel data and control signal		RA0	→	51	TA0		53	R12				
		RA1	→	52	TA1		54	R13	TA1-	→	1	DA0-
		RA2	→	54	TA2		57	R14	TA1+	→	2	DA0+
		RA3	→	55	TA3		58	R15				
		RA4	→	56	TA4		59	R16	TB1-	→	3	DA1-
		RA5	→	3	TA5		60	R17	TB1+	→	4	DA1+
		GA0	→	4	TA6		63	G12				
		GA1	→	6	TB0		64	G13	TC1-	→	5	DA2-
		GA2	→	7	TB1		65	G14	TC1+	→	6	DA2+
		GA3	→	11	TB2		66	G15			7	GND
		GA4	→	12	TB3		67	G16	TCLK1-	→	8	CKA-
		GA5	→	14	TB4		68	G17	TCLK1+	→	9	CKA+
		BA0	→	15	TB5		73	B12				
		BA1	→	19	TB6		74	B13	TD1-	→	10	DA3-
		BA2	→	20	TC0	1st	75	B14	TD1+	→	11	DA3+
		BA3	→	22	TC1		76	B15				
		BA4	→	23	TC2		77	B16				
		BA5	→	24	TC3		78	B17				
	Note3	RSVD	→	27	TC4		7	RSVD				
	Note3	RSVD	→	28	TC5		8	RSVD				
		DE	→	30	TC6		9	DE				
		RA6	→	50	TD0		51	R10				
		RA7	→	2	TD1		52	R11				
		GA6	→	8	TD2		61	G10				
		GA7	→	10	TD3		62	G11				
		BA6	→	16	TD4		69	B10				
		BA7	→	18	TD5		70	B11				
	Note3	RSVD	→	25	TD6		-					
		CLK	→	31	CLKIN		10	CLK				
Even pixel data		RB0	→	51	TA0		81	R22				
		RB1	→	52	TA1		82	R23	TA2-	→	12	DB0-
		RB2	→	54	TA2		83	R24	TA2+	→	13	DB0+
		RB3	→	55	TA3		84	R25			14	GND
		RB4	→	56	TA4		85	R26	TB2-	→	15	DB1-
		RB5	→	3	TA5		86	R27	TB2+	→	16	DB1+
		GB0	→	4	TA6		91	G22			17	GND
		GB1	→	6	TB0		92	G23	TC2-	→	18	DB2-
		GB2	→	7	TB1		93	G24	TC2+	→	19	DB2+
		GB3	→	11	TB2		94	G25				
		GB4	→	12	TB3		95	G26	TCLK2-	→	20	CKB-
		GB5	→	14	TB4		96	G27	TCLK2+	→	21	CKB+
		BB0	→	15	TB5		99	B22				
		BB1	→	19	TB6		100	B23	TD2-	→	22	DB3-
		BB2	→	20	TC0	2nd	1	B24	TD2+	→	23	DB3+
		BB3	→	22	TC1		2	B25			24	GND
		BB4	→	23	TC2		5	B26			25	TxSEL
		BB5	→	24	TC3		6	B27			26	RSVD
	Note3	RSVD	→	27	TC4		-				27	N.C.
	Note3	RSVD	→	28	TC5		-				28	VDD
	Note3	RSVD	→	30	TC6		-				29	VDD
		RB6	→	50	TD0		79	R20			30	VDD
		RB7	→	2	TD1		80	R21				
		GB6	→	8	TD2		89	G20				
		GB7	→	10	TD3		90	G21				
		BB6	→	16	TD4		97	B20				
		BB7	→	18	TD5		98	B21				
	Note3	RSVD	→	25	TD6		-					
		CLK	→	31	CLKIN		-					

Note1: LSB (Least Significant Bit) – RA0, GA0, BA0, RB0, GB0, BB0
MSB (Most Significant Bit) – RA7, GA7, BA7, RB7, GB7, BB7

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

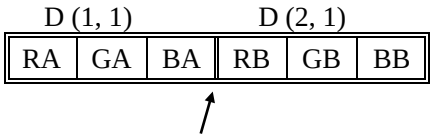
Note3: Input signal RSVD is not used inside the product, but do not keep pin open to avoid noise problem.

4.8 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 16,777,216 colors in 256 gray scales. Also the relation between display colors and input data signals is as the following table.

Display colors		Data signal (0: Low level, 1: High level)																									
		RA7	RA6	RA5	RA4	RA3	RA2	RA1	RA0	GA7	GA6	GA5	GA4	GA3	GA2	GA1	GA0	BA7	BA6	BA5	BA4	BA3	BA2	BA1	BA0
		RB7	RB6	RB5	RB4	RB3	RB2	RB1	RB0	GB7	GB6	GB5	GB4	GB3	GB2	GB1	GB0	BB7	BB6	BB5	BB4	BB3	BB2	BB1	BB0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑					:								:								:			
	↓					:								:								:			
	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	↑					:								:								:			
	↓					:								:								:			
	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑					:								:								:			
	↓					:								:								:			
	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

4.9 DISPLAY POSITION



D(1, 1)	D(2, 1)	•••	D(1280, 1)
D(1, 2)	D(2, 2)	•••	D(1280, 2)
•	•	•	•
•	•	•	•
•	•	•	•
•	•	•	•
•	•	•	•
•	•	•	•
D(1,1024)	D(2, 1024)	•••	D(1280, 1024)

4.10 INPUT SIGNAL TIMINGS

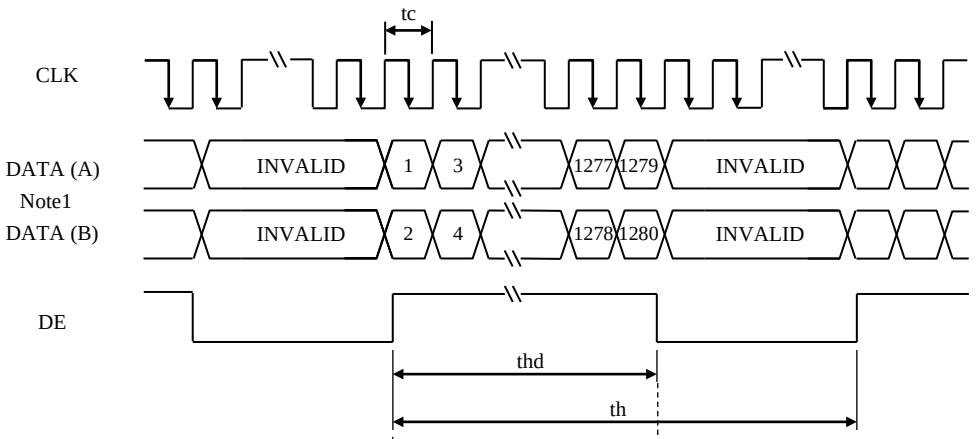
4.10.1 Timing characteristics

Parameter			Symbol	min.	typ.	max.	Unit	Remarks
CLK	Frequency		1/tc	49	54	59	MHz	18.52 ns (typ.)
	Duty ratio		-		-		-	Note2
	Rise time, Fall time		-				ns	
DATA	CLK-DATA	Setup time	-		-		ns	Note2
		Hold time	-				ns	
	Rise time, Fall time		-				ns	
DE	Horizontal	Cycle	th	12.3	15.63	20.59	µs	64.0 kHz (typ.) Note1, Note2
				660	844	1,024	CLK	
		Display period	thd		640		CLK	-
	Vertical (One frame)	Cycle	tv	13.1	16.6	20.0	ms	60.0 Hz (typ.) Note1
				1,030	1,066	1,422	H	
		Display period	tvd		1,024		H	-
	CLK-DE	Setup time	-		-		ns	Note2
		Hold time	-				ns	
	Rise time, Fall time		-				ns	

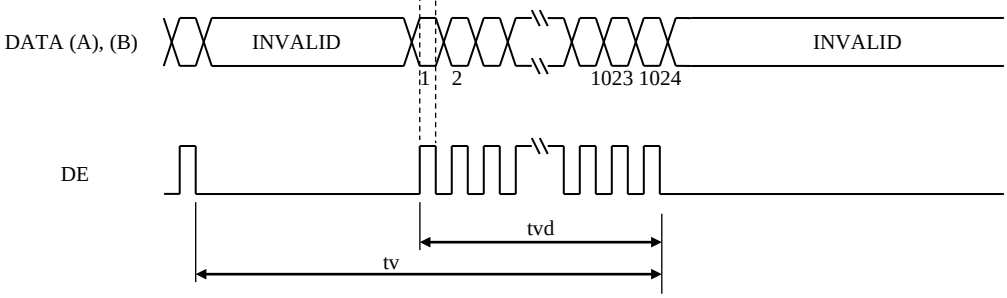
Note1: Definition of parameters is as follows.
tc = 1CLK, th = 1H
Note2: See the data sheet of LVDS transmitter.

4.10.2 Input signal timing chart

Horizontal timing



Vertical timing



Note1: DATA (A) = RA0-RA7, GA0-GA7, BA0-BA7
DATA (B) = RB0-RB7, GB0-GB7, BB0-BB7

4.11 OPTICS

4.11.1 Optical characteristics

(Note1, Note2)

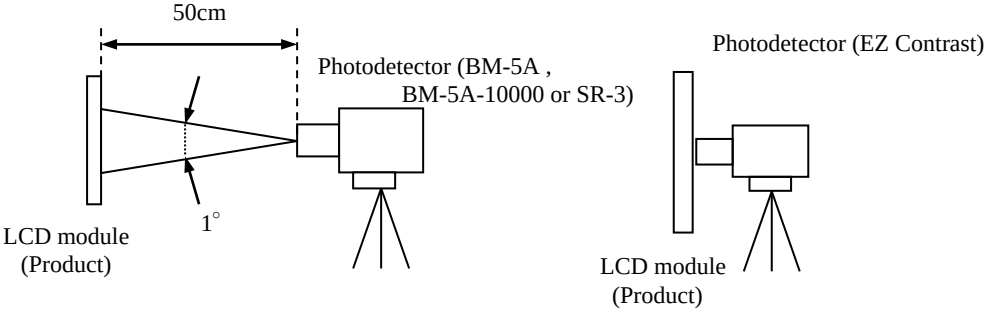
Parameter		Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminance		White at center θR = 0°, θL = 0°, θU = 0°, θD = 0°	L	600	800	-	cd/m^2	BM5A or SR-3	-
Contrast ratio		White/Black at center θR = 0°, θL = 0°, θU = 0°, θD = 0°	CR	750	1,000	-	-	BM5A or SR-3	Note3
Luminance uniformity		White θR = 0°, θL = 0°, θU = 0°, θD = 0°	LU	-	1.1	1.25	-	BM-5A	Note4
Chromaticity	White	**x** coordinate	Wx	0.250	0.300	0.350	-	SR-3	Note5
		y coordinate	Wy	0.265	0.315	0.365	-		
	Red	**x** coordinate	Rx	0.590	0.640	0.690	-		
		y coordinate	Ry	0.280	0.330	0.380	-		
	Green	**x** coordinate	Gx	0.250	0.300	0.350	-		
		y coordinate	Gy	0.570	0.620	0.670	-		
	Blue	**x** coordinate	Bx	0.100	0.150	0.200	-		
		y coordinate	By	0.010	0.060	0.110	-		
Color gamut		θR = 0°, θL = 0°, θU = 0°, θD = 0° at center, against NTSC color space	C	65	72	-	%		
Response time		Black to white	Ton	-	14	25	ms	BM-5A -10000	Note6 Note7
		White to black	Toff	-	11	15	ms		
Viewing angle	Right	θU = 0°, θD = 0°, CR ≥ 10	θR	70	88	-	°	BM-5A, EZ Contrast	Note8
	Left	θU = 0°, θD = 0°, CR ≥ 10	θL	70	88	-	°		
	Up	θR = 0°, θL = 0°, CR ≥ 10	θU	70	88	-	°		
	Down	θR = 0°, θL = 0°, CR ≥ 10	θD	70	88	-	°		

Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

Ta = 25°C, VDD = 5.0V, VDDB = 12.0V, At the maximum luminance control,
Display mode: SXGA, Horizontal cycle = 1/64.0kHz, Vertical cycle = 1/60.0Hz

Optical characteristics are measured at luminance saturation 20minutes after the product works in the dark room. Also measurement methods are as follows.



Note3: See "**4.11.2 Definition of contrast ratio**".

Note4: See "**4.11.3 Definition of luminance uniformity**".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF = 35°C

Note7: See "**4.11.4 Definition of response times**".

Note8: See "**4.11.5 Definition of viewing angles**".

4.11.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

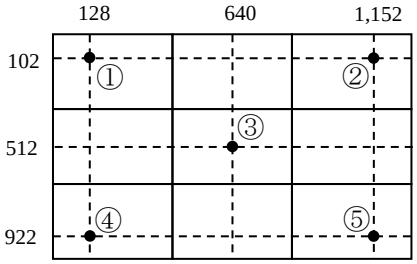
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

4.11.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

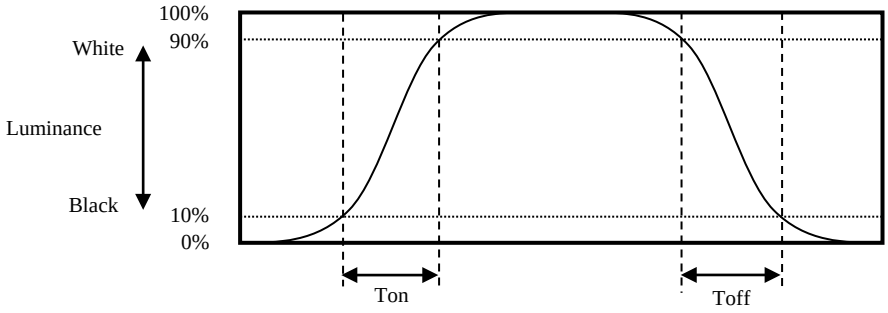
$$\text{Luminance uniformity (LU)} = \frac{\text{Maximum luminance from ① to ⑤}}{\text{Minimum luminance from ① to ⑤}}$$

The luminance is measured at near the 5 points shown below.

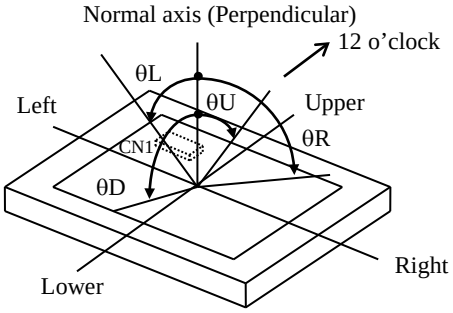


4.11.4 Definition of response times

Response time is measured, the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time it takes the luminance change from 10% up to 90%. Also Toff is the time it takes the luminance change from 90% down to 10% (See the following diagram.).



4.11.5 Definition of viewing angles



5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

This lifetime is the estimated value, and is not guarantee value.

Condition		Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit
LED elementary substance	25°C (Ambient temperature of the product) Continuous operation, PWM duty ratio: 100%	94,000	h
	70°C (Temperature at LCD panel surface and rear shield surface) Continuous operation, PWM duty ratio: 100%	82,000	h

Note1: Life time expectancy is mean time to half-luminance.

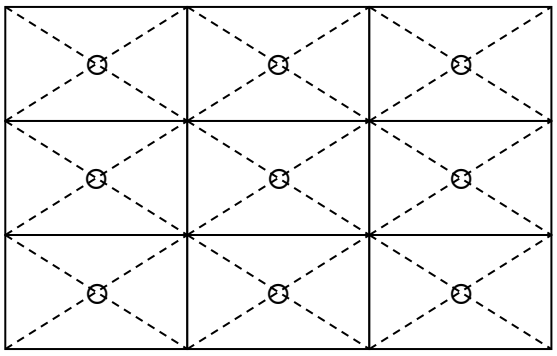
Note2: Estimated luminance lifetime is not the value for LCD module but the value for LED elementary substance.

Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

6. RELIABILITY TESTS

Test item		Condition	Judgment Note1
High temperature and humidity (Operation)		① 60 ± 2°C, RH = 90%, 240hours ② Display data is white.	No display malfunctions
Heat cycle (Operation)		① -20 ± 3°C…1hour 70 ± 3°C…1hour ② 50cycles, 4hours/cycle ③ Display data is white.	
Thermal shock (Non operation)		① -30 ± 3°C…30minutes 80 ± 3°C…30minutes ② 100cycles, 1hour/cycle ③ Temperature transition time is within 5 minutes.	
Vibration (Non operation)		① 5 to 100Hz, 11.76m/s^2 ② 1 minute/cycle ③ X, Y, Z directions ④ 10 times each direction	No display malfunctions No physical damages
Mechanical shock (Non operation)		① 294m/ s^2, 11ms ② ±X, ±Y, ±Z directions ③ 3 times each direction	
ESD (Operation)		① 150pF, 150Ω, ±15kV ② 9 places on a panel surface Note2 ③ 10 times each place at 1 sec interval	No display malfunctions
Low pressure	Non-operation	① 15kPa (Equivalent to altitude 13,600m) ② -30°C±3°C…24 hours ③ 80°C±3°C…24 hours	
	Operation	① 53.3kPa (Equivalent to altitude 5,100m) ② -20°C±3°C…24 hours ③ 70°C±3°C…24 hours	

Note1: Display functions are checked under the same conditions as product inspection.
Note2: See the following figure for discharge points



7. PRECAUTIONS

7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!**

	This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.

	This sign has the meaning that a customer will be injured if the customer practices wrong operations.

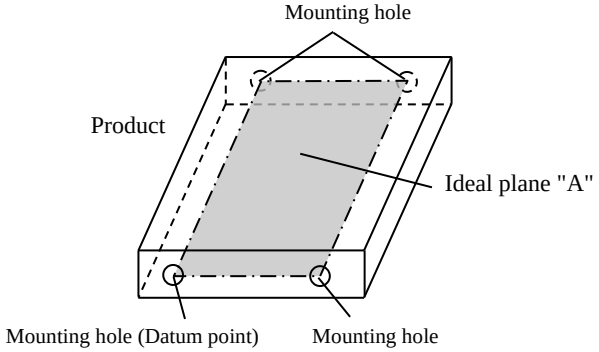
7.2 CAUTIONS

- **Do not touch the working backlight. There is a danger of burn injury.**
- **Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than 294m/s^2 and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6 N (ϕ16mm jig))**

7.3 ATTENTIONS

7.3.1 Handling of the product

① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
② Do not hook or pull cables such as lamp cable, and so on, in order to avoid any damage.
③ When the product is put on the table temporarily, display surface must be placed downward.
④ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
⑤ The torque for product mounting screws must never exceed 0.67N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws from surface of plate (product side) must be ≤ 3.0 mm
⑥ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and other mounting holes. The ideal plane "A" should be the same plane within ±0.3 mm.



⑦ Do not press or rub on the sensitive product surface. When cleaning the product surface, wipe it with a soft dry cloth.
⑧ Do not push or pull the interface connectors while the product is working.
⑨ When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
⑩ Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.

7.3.2 Environment

① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
③ Do not operate in high magnetic field. If not, circuit boards may be broken.
④ This product is not designed as radiation hardened.

7.3.3 Characteristics

The following items are neither defects nor failures.

① Response time, luminance and color may be changed by ambient temperature.
② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
③ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen. ☆
④ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
⑤ Optical characteristics may be changed depending on input signal timings.
⑥ The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of the LED driver may appear on a display. Set up luminance control frequency of the LED driver so that the interference noise does not appear.

7.3.4 Others

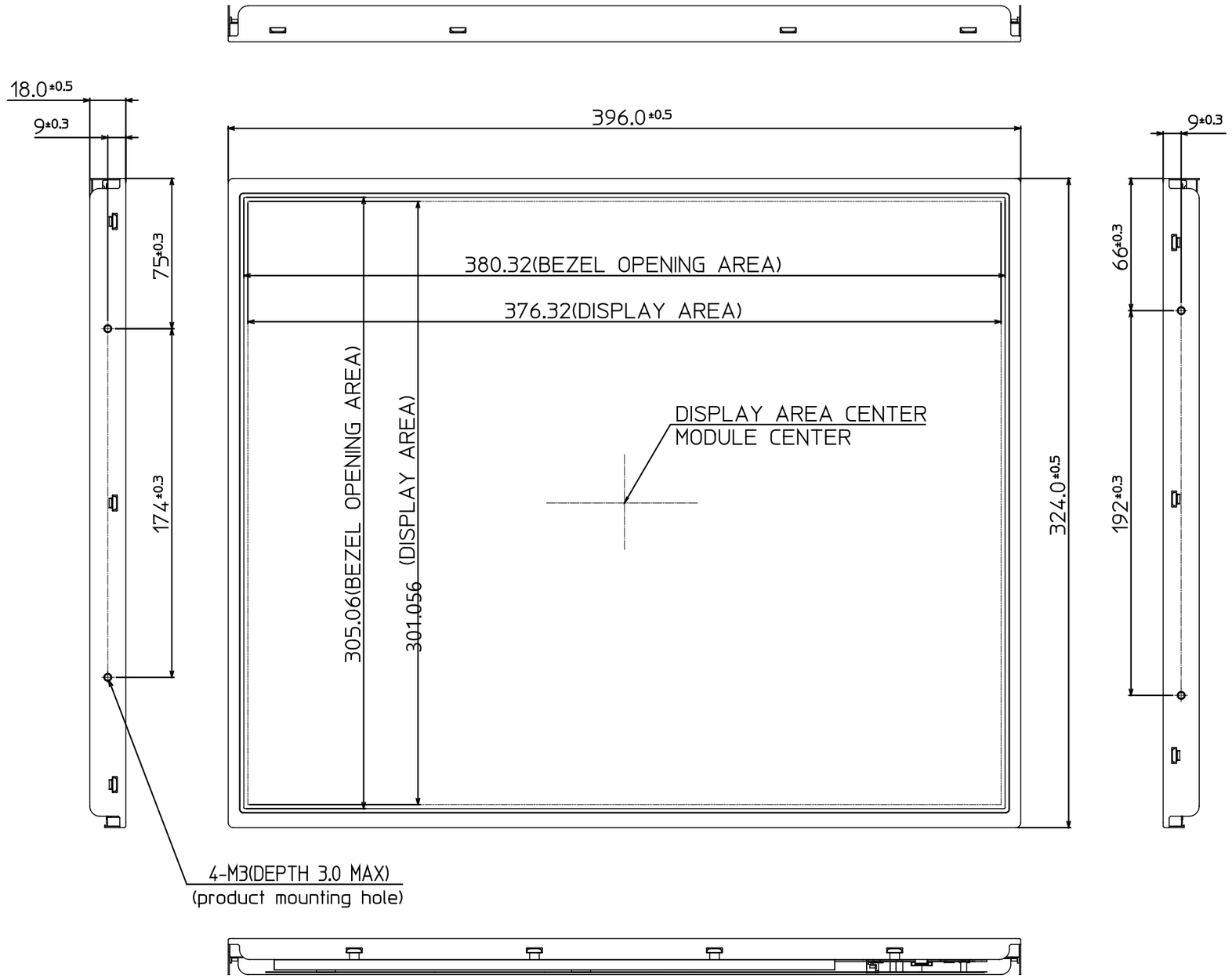
① All GND, VDD, GNDB and VDDB terminals should be used without any non-connected lines.
② Do not disassemble a product or adjust variable resistors.
③ The LCD module by itself or integrated into end product should be packed and transported with display in the vertical position. Otherwise the display characteristics may be degraded.
④ Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to TMJ.
⑤ The information of China RoHS (Ⅱ) six hazardous substances or elements in this product is as follows.

China RoHS (Ⅱ) six hazardous substances or elements					
Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr VI)	Polybrominated Biphenys (PBB)	Polybrominated Biphenyl Ethers (PBDE)
×	○	○	○	○	○

Note1: ○: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is equal or below the limitation level of GB/T26572-2011 standard regulation.
×: This indicates that the poisonous or harmful material in all the homogeneous smaterials for this part is above the limitation level of GB/T26572-2011 standard regulation.

8. OUTLINE DRAWINGS

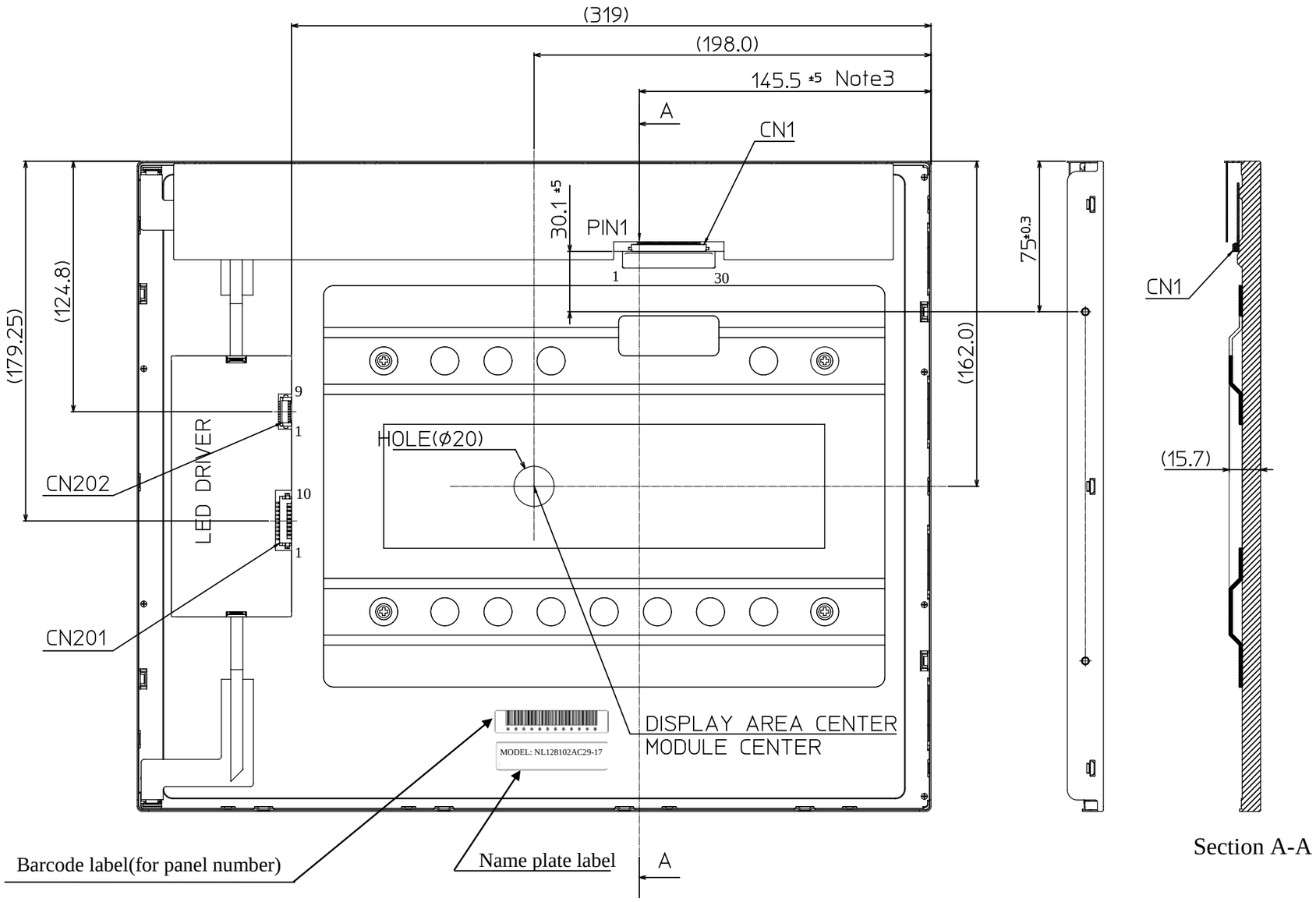
8.1 FRONT VIEW



Unit: mm

Note1: The torque for product mounting screws must never exceed 0.67N·m. And the length of product mounting screws from surface of plate (product side) must be ≤ 3.0 mm.

8.2 REAR VIEW



Note1: The values in parentheses are for reference.
Note2: The torque for product mounting screws must never exceed 0.67N·m. And the length of product mounting screws from surface of plate (product side) must be ≤ 3.0 mm.
Note3: The dimension to the center of CN1-Pin No 1

Unit: mm

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