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# Disea

ZW-T043QPS-01

DE-05-005

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# **PRODUCT SPECIFICATIONS**

For Customer:

□ : APPROVAL FOR SPECIFICATION

Module No.: ZW-T043QPS-01

Date : <u>2017-10-14</u>

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#### For Customer's Acceptance:

Approved By	Comment

PREPARED	CHECKED	VERIFIED BY QA DEPT	VERIFIED BY R&D DEPT
John	Techshu		Dmjiang



### 2. Revision Record

Date	Rev.No.	Page	Revision Items	Prepared
2017-10-12	V0		The first release	JOHN



### 3. General Specifications

ZW-T043QPS-01 is a TFT-LCD module. It is composed of a TFT-LCD panel, driver IC, FPC, a back light unit. The 4.3 '' display area contains 480 x 272pixels and can display up to 16.7M colors. This product accords with RoHS environmental criterion.

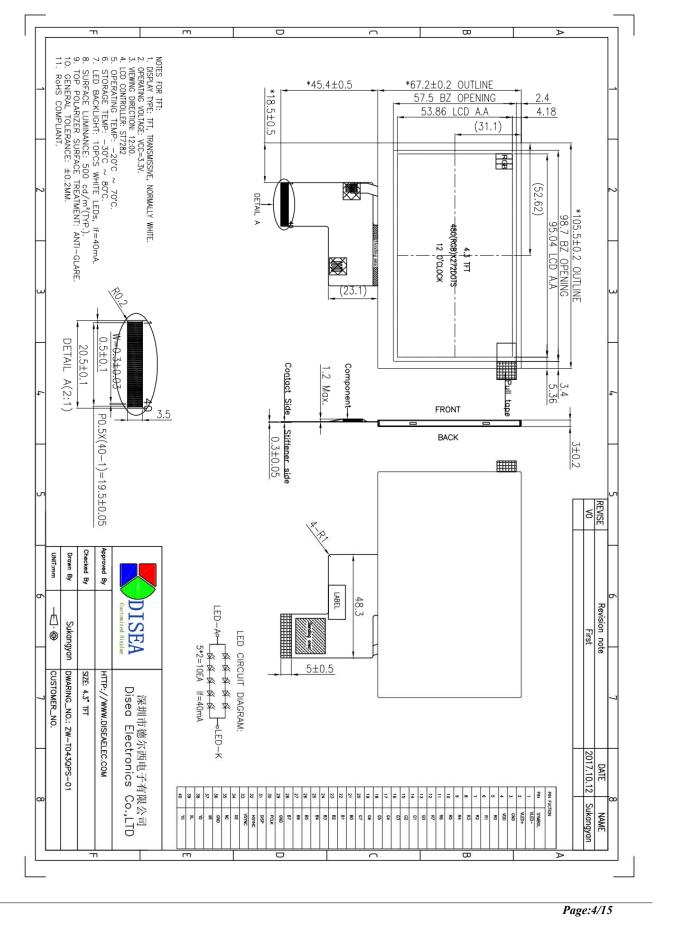
Item	Contents	Unit	Note
LCD Type	TFT/Transmissive/Normally WHITE	-	
Display color	16.7M		
Viewing Direction	12	O' Clock	
Gray inversion	6	O' Clock	
Operating temperature	-20~+70	°C	
Storage temperature	-30~+80	°C	
Module size	105.5x67.2x3.0	mm	
Active Area(W×H)	95.04X53.86	mm	
Number of Dots	480×272	dots	
Controller	ST7282	-	
Power Supply Voltage	3.3	V	
Backlight	10-LEDs (white)	pcs	
Weight		g	
Interface	RGB888	-	

Note 1: Color tune is slightly changed by temperature and driving voltage.

Note 2: Without FPC and Solder.



### 4. Outline Drawing





### 5. Absolute Maximum Ratings(Ta=25 °C)

#### 5.1 Electrical Absolute Maximum Ratings.(Vss=0V,Ta=25 °C)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VDD	-0.3	5.0	V	1, 2

Notes:

- 1. If the module is above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.
- 2.  $V_{DD} > V_{SS}$  must be maintained.
- 3. Please be sure users are grounded when handing LCD Module.

#### 5.2 Environmental Absolute Maximum Ratings.

Item	Stor	age	Opera	Note	
nem	MIN.	MAX.	MIN.	MAX.	NOIC
Ambient Temperature	<b>-30</b> °C	<b>80</b> ℃	<b>-20</b> °C	<b>70</b> ℃	1,2
Humidity	-	-	-	-	3

- 1. The response time will become lower when operated at low temperature.
- 2. Background color changes slightly depending on ambient temperature.

The phenomenon is reversible.

3. Ta<=40 °С:85%RH MAX.

Ta>=40  $^{\circ}C$ :Absolute humidity must be lower than the humidity of 85%RH at 40  $^{\circ}C$ .



### 6. Electrical Specifications

### 6.1 Electrical characteristics(Vss=0V ,Ta=25 °C)

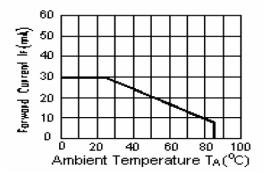
Parameter		Symbol	Condition	Min	Тур	Max	Unit	Note
Power supply		VDD	<b>Ta=25°</b> ℃	3.0	3.3	3.6	V	
Input	'H'	VIH	V <sub>DD</sub> =3.3V	0.8V <sub>DD</sub>	-	V <sub>DD</sub>	V	
voltage	'L'	V <sub>IL</sub>	V <sub>DD</sub> =3.3V	0	-	0.2V <sub>DD</sub>	V	

Note:

1: Tested in  $1 \times 1$  chessboard pattern.

### 6.2 LED backlight specification(VSS=0V , Ta=25 $^{\circ}C$ )

Item	Symbol	Condition	Min	Тур	Max	Unit	Note
Supply voltage	Vf	lf=40mA	15.0	16.0	17.5	V	
Uniformity	∆Вр	lf=40mA	75			%	
Life Time	-	lf=40mA	30K	50K		hours	1





### 6.3 Interface signals

Pin No.	Symbol	I/O	Function
1	VLED-	Р	LED back light(Cathode)
2	VLED+	Р	LED back light(Anode)
3	GND	Р	Ground.
4	VDD	Р	Power supply
5-12	R0~R7	I	Red data bus
13-20	G0~G7	I	Green data bus
21-28	B0~B7	I	Blue data bus
29	GND		Ground.
30	PCLK	I	Data clock
31	DISP	I	Nomal diplay and Standby mode select pin
32	HSYNC	I	Line sync signal
33	VSYNC	I	Frame sync signal
34	DE	I	Data enable pin
35	NC		No connection.
36	GND	Р	Ground.
37	XR	0	
38	YD	0	
39	XL	0	NC
40	YU	ο	



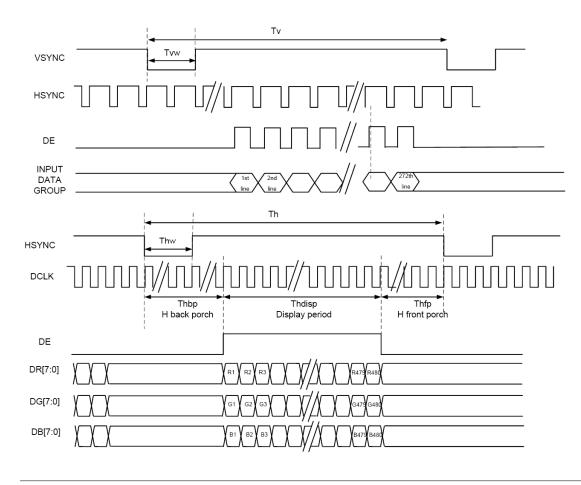
### 6.4 AC Characteristics

#### 6.4.1 Parallel 24-bit RGB Timing Table

Item		Symbol	Min.	Тур.	Max.	Unit	Remark
DCLK Free	quency	Fclk	8	9	12	MHz	
DCLK Per	iod	Tclk	83	111	125	ns	
HSYNC	Period Time	Th	485	531	598	DCLK	
	Display Period	Thdisp		480		DCLK	
	Back Porch	Thbp	3	43	43	DCLK	By H_Blanking setting
	Front Porch	Thfp	2	8	75	DCLK	
	Pulse Width	Thw	2	4	75	DCLK	
VSYNC	Period Time	Τv	276	292	321	н	
	Display Period	Tvdisp		272		н	
	Back Porch	Tvbp	2	12	12	н	By V_Blanking setting
	Front Porch	Tvfp	2	8	37	н	
	Pulse Width	Tvw	2	4	37	н	

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

#### 6.4.2 SYNC-DE Mode Timing Diagram





### 7. Optical Characteristics

Item	Sy	mbol	Condition	Min.	Тур.	Max.	Unit	Note
Brightness	E	Зр	<i>θ</i> =0°	400	500	-	Cd/m <sup>2</sup>	1
Uniformity		]Вр	Φ <b>=</b> 0°	75	-	-	%	1,2
	3	:00		55	65	-		
Viewing	6	:00	0-> 10	45	55	-		
Angle	9	:00	Cr≥10	55	65	-	Deg	3
	12	2:00		55	65	-		
Contrast Ratio		Cr	<i>θ</i> =0°	350	500		-	4
Response	$T_{r+}T_{f}$		Φ=0°	-	25	35	ms	5
Time				-	25		ms	
	W	x		0.263	0.313	0.363	-	
	vv	у		0.293	0.343	0.353	-	
	п	x		0.568	0.618	0.668	-	
Color of CIE	R	у	-	0.256	0.306	0.356	-	
Coordinate	0	х	<i>θ</i> =0°	0.256	0.306	0.356	-	1,6
	G	у	Φ <b>=</b> 0°	0.477	0.527	0.577	-	, -
	Б	x		0.089	0.139	0.189	-	
	В	у		0.048	0.098	0.148	-	
NTSC Ratio		S		-	52	-	%	

*Note:* The parameter is slightly changed by temperature, driving voltage and materiel

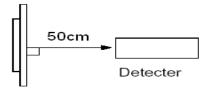
Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The

brightness is the average value of 9 measured spots. Measurement equipment BM-7 ( $\Phi$ 5mm) Measuring condition:

- Measuring surroundings: Dark room.
- Measuring temperature: Ta=25  $^{\circ}C$ .
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight turning on.

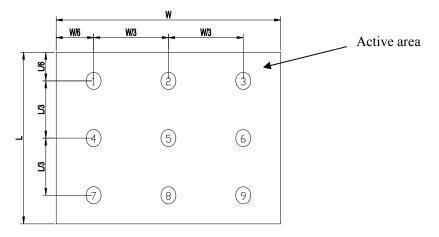




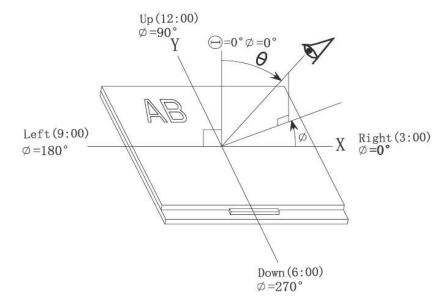
Note 2: The luminance uniformity is calculated by using following formula.  $\angle Bp = Bp (Min.) / Bp (Max.) \times 100 (\%)$ 

Bp (Max.) = Maximum brightness in 9 measured spots

*Bp* (*Min.*) = *Minimum brightness in 9 measured spots.* 

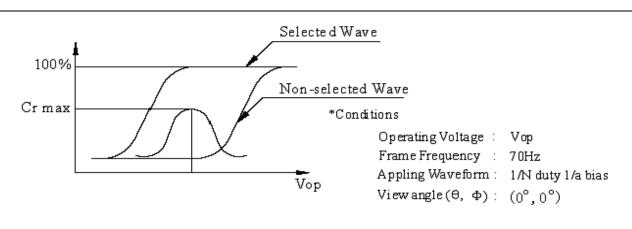


Note 3: The definition of viewing angle: Refer to the graph below marked by  $\vartheta$  and  $\Phi$ 



Note 4: Definition of contrast ratio.( Test LCD using DMS501)

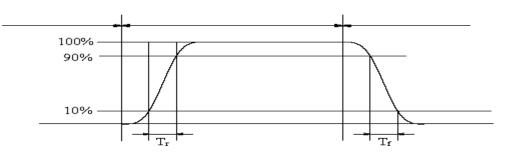




Contrast ratio(
$$Cr$$
) =  $\frac{Brightness \ of \ selected \ dots}{Brightness \ of \ non-selected \ dots}$ 

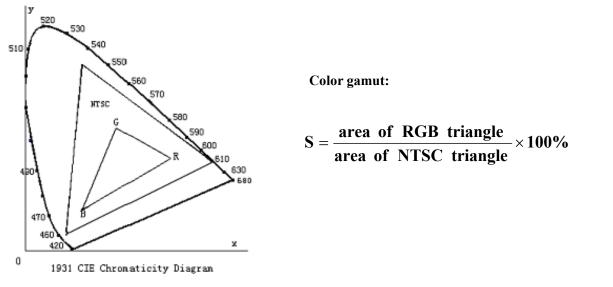
*Note 5: Definition of Response time. (Test LCD using DMS501):* 

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes.Refer to figure as below.



The definition of response time

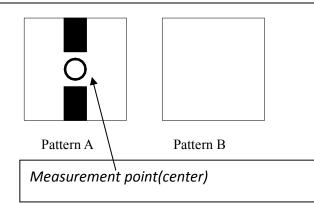
Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.





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*Electric volume value=3F+/-3Hex* 

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### 8. Reliability Test Items and Criteria

No	Test Item	Test condition	Criterion
1	High Temperature Storage	80℃±2℃ 96H Restore 2H at 25℃ Power off	<ul> <li>1. After testing, cosmetic and electrical defects should not happen.</li> <li>2. Total current consumption should not be more than twice of initial value.</li> </ul>
2	Low Temperature Storage	-30℃±2℃ 96H Restore 2H at 25℃ Power off	
3	High Temperature Operation	70℃±2℃ 96H Restore 2H at 25℃ Power on	
4	Low Temperature Operation	-20℃±2℃ 96H Restore 4H at 25℃ Power on	
5	High Temperature/Humidity Storage	60℃±2℃ 90%RH 96H Power off	
6	Temperature Cycle	-30°C	
7	Vibration Test	10Hz~150Hz, 100m/s2, 120min	Not allowed cosmetic and electrical defects.
8	Shock Test	Half- sine wave,300m/s2,11ms	

Note: Operation: Supply 3.3V for logic system.

The inspection terms after reliability test, as below

ITEM	Inspection	
Contrast	CR>50%	
IDD	IDD<200%	
Brightness	Brightness>60%	
Color Tone	Color Tone+/-0,05	



### 9. Precautions for Use of LCD Modules

#### 9.1 Handling Precautions

- 9.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 9.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 9.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 9.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 9.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol — Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water Ketone Aromatic solvents
- 9.1.6 Do not attempt to disassemble the LCD Module.
- 9.1.7 If the logic circuit power is off, do not apply the input signals.
- 9.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - a. Be sure to ground the body when handling the LCD Modules.
  - b. Tools required for assembly, such as soldering irons, must be properly ground.
  - *c.* To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.



#### 9.2 Storage precautions

- 9.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 9.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0  $^\circ\!C$   $\sim$  40  $^\circ\!C$ 

Relatively humidity: ≤80%

9.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

# **9.3** The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

<u>END</u>



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